TABLE OF CONTENTS

- I. Introduction to Poultry Processing Water Treatment
- II. Process Overview
 - II.1. Wastewater Generation
 - II.2. Wastewater Treatment Components
 - II.3. Pretreatment System
 - II.4. Dissolved Air Flotation
 - II.5. Anaerobic Lagoon
 - II.6. Aeration Basin
 - II.7. Clarification
 - II.8. Final Filtration
 - II.9. Disinfection
 - II.10. Flow Measurement/Re-aeration
 - II.11. Performance
- III. Overview of Regulatory Requirements
- IV. Applied Microbiology
 - IV.1. Anaerobic Lagoon Treatment
 - IV.2. Activated Sludge Carbonaceous BOD Removal
 - IV.3. Activated Sludge Nitrification
 - IV.4. Activated Sludge Denitrification
- V. Applied Chemistry and Math
 - V.1. Chemical Glossary
 - V.2. Coagulation/Flocculation
 - V.3. Mathematical Formulae, Data and Conversions
- VI. Dissolved Air Flotation (DAF) and Chemical Addition Systems
 - VI.1. Full Flow Pressurization Dissolved Air Flotation System
 - VI.2. Pressurized Recycle Dissolved Air Flotation System
 - VI.3. Chemical Feed Systems
- VII. Anaerobic Lagoons and Waste Gas Burner Systems

Table of Contents (cont'd.)

VII.1. Anaerobic Lagoon

VII.2. Waste Gas Burner System

- VIII. Unit Operations Activated Sludge
- IX. Tertiary Filtration
 - IX.1. Sand Filtration
 - IX.2. Upflow Filter
 - IX.3. Cloth Filtration
- X. Disinfection
- XI. Final Flow Measurement
- XII. Process Data Collection
- XIII. Facility Design Data

TABLE OF FIGURES

- Figure II.1 Typical Water Use Schematic for Broilers
- Figure II.2 Typical Poultry Plant Full Treatment Facility
- Figure IV.1 Stages of Anaerobic Decomposition
- Figure IV.2 Activated Sludge Schematic
- Figure V.1 The Nitrogen Family in Poultry Wastewater
- Figure V.2 Coagulation of Colloids
- Figure V.3 Floccuation of Colloids
- Figure VI.1 Full Flow Pressurization DAF
- Figure VI.2 Pressurized Recycle DAF
- Figure VI.3 Ferric/Anionic Polymer System
- Figure VI.4 Acid/Cationic/Anionic Polymer System
- Figure VI.5 Three Polymer System
- Figure VI.6 Jar Testing Set-Up Procedures
- Figure VI.7 Jar Testing Procedure for Ferric Sulfate/Anionic Polymer
- Figure VI.8 Jar Testing Procedure for Acid/Cationic/Anionic Polymer
- Figure VI.9 Jar Testing Procedure for Three Polymer Systems
- Figure VII.1 Anaerobic Lagoon Schematic
- Figure VII.2 Typical Flare System
- Figure VIII.1 Activated Sludge
- Figure VIII.2 Common Activated Sludge Configurations
- Figure IX.1 Shallow Bed Sand Filter
- Figure IX.2 Upflow Filter Cycles
- Figure IX.3 Disk Filter Operation
- Figure X.1 Chlorination/Dechlorination System
- Figure X.2 Two-Bank UV Disinfection System
- Figure XI.1 Typical V-Notch Weir
- Figure XI.2 Typical Rectangular Weir
- Figure XI.3 Typical Parshall Flume
- Figure XI.4 Typical Palmer-Bowlus

TABLE OF CHARTS

- Chart VI.1 Full Flow Pressurization DAF System
- Chart VI.2 Recycle Pressurization DAF System
- Chart VII.1 Anaerobic Lagoon Decision Chart
- Chart VII.2 Flare System
- Chart VIII.1 Activated Sludge System
- Chart IX.1 Shallow Bed Granular Filter Systems
- Chart IX.2 Upflow Filter Systems
- Chart IX.3 Disk Filter System
- Chart X.1 Chlorination/Dechlorination System
- Chart X.2 UV Disinfection System

TABLE OF TABLES

Table II.1	Typical Poultry Plant – Unit Operation Performance
Table III.1	Typical Permit Limits for Full Treatment Poultry Plants
Table III.2	Typical Permit Limits for Pretreatment Poultry Plants
Table V.1	DO Concentration as a Function of Temperature, Salinity
	and Pressure
Table V.2	Approximate pH of Various Substances
Table VI.1	Comparison of Chemical Addition Systems
Table VII.1	Anaerobic Lagoon Sizing and Performance
Table VIII.1	Typical Design Operating Values
Table VIII.2	Sludge Wasting Volumes
Table VIII.3	Typical Activated Sludge Maintenance Schedule
Table VIII.2	Activated Sludge Visual Observations
Table XI.1	Discharge Rate for V-Notch Weirs
Table XI.2	Discharge Flows for Rectangular weirs
Table XI.3	Parshall Flume Flow Rates
Table XI.4	Palmer-Bowlus Flume Flow Rates
Table XII.1	Summary of Sampling Handling Requirements
Table XII.2	XYZ Poultry Company Wastewater Process Control Data